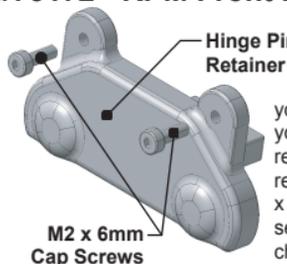


#73172 - RPM Front Bumper & Skid Plate for the Losi Baja Rey (Ford Raptor Bodies)



Hinge Pin Retainer

M2 x 6mm Cap Screws

What's Included: 1 - Front Bumper, 1 - Skid Plate & 1 - Hinge Pin Retainer, 2 - M3 x 16mm Flathead Screws

Disassembly: Remove your stock front bumper, skid plate and aluminum hinge pin brace from your truck. Take note where each screw size and type comes from because they will be reused with your new **RPM** bumper. After removing the stock bumper, remove the two remaining M3 x 12mm Flathead Screws that secure the front gearbox to the chassis plate. These positions will be needed to install your new **RPM** Skid Plate.

General Caution: Do not overtighten any screws threaded into plastic. Tighten until snug only. □

Step 1) Bolt the **RPM** Hinge Pin Retainer to the front of your gearbox (Losi #LOS232003) using stock M2 x 6mm Cap Screws. It will cover your stock hinge pin brace (Losi #234007) and may be a snug fit. The tongue of the Hinge Pin Retainer will slip into the same location as the original skid plate. Make sure the anti-sway bar is positioned correctly at this time.

Step 2) Bolt the **RPM** Skid Plate to the bottom of your chassis plate (Losi #LOS231010) using

M3 x 14mm Buttonhead Screws

two of your stock M3 x 12mm Flathead Screws at the rear of the skid plate and the 2 included M3 x 16mm Flathead Screws at the front.

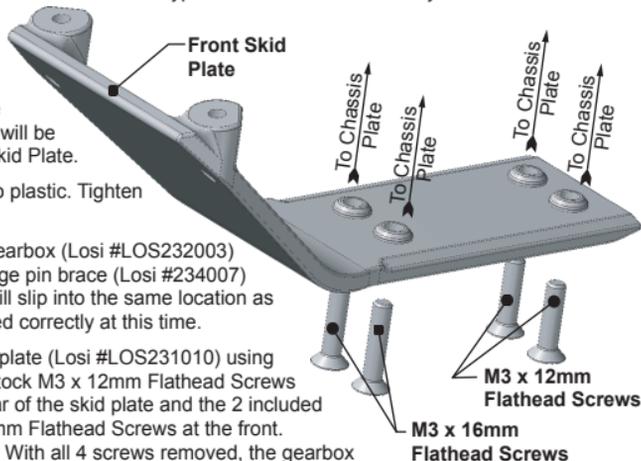
Caution: With all 4 screws removed, the gearbox may "relax" so the screw holes may not line up.

Simply apply a small amount of pressure on the front of the gearbox to realign those screw holes. □

Step 3) Bolt the **RPM** Front Bumper to the Center Chassis Brace (Losi #LOS231011) using the stock M3 x 14mm Buttonhead Screws. □

Step 4) Bolt the **RPM** Front Bumper to the **RPM** Front Skid Plate using stock M3 x 12mm Buttonhead Screws.

Final Step) Bolt the Front Bar (Roll Bar, Losi #LOS230012) to the sides of the **RPM** Front Bumper using the stock M3 x 14mm Buttonhead Screws.



Front Skid Plate

To Chassis Plate

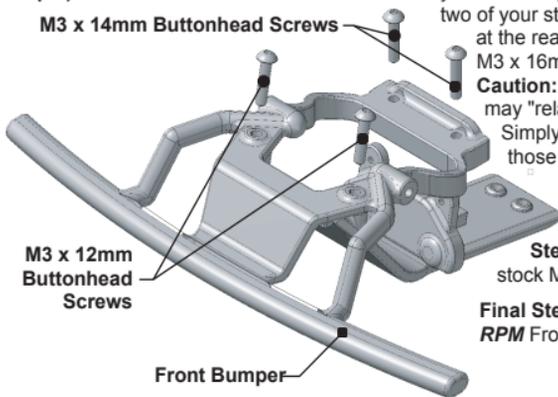
To Chassis Plate

To Chassis Plate

To Chassis Plate

M3 x 12mm Flathead Screws

M3 x 16mm Flathead Screws



M3 x 12mm Buttonhead Screws

Front Bumper